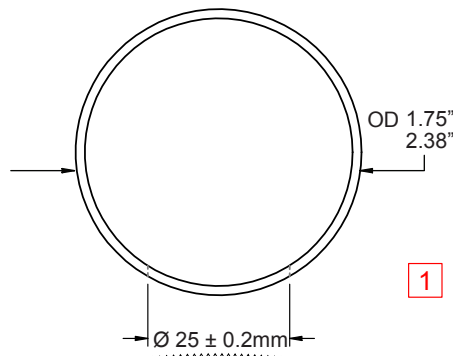
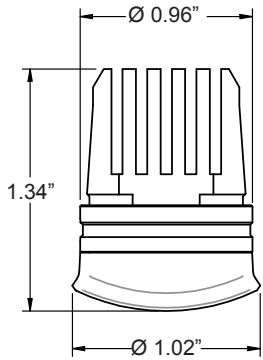
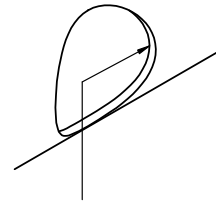


# KLIK LEDpod™ 50 Installation Instructions

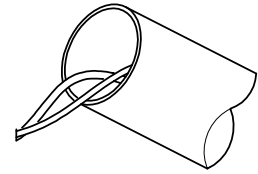
Revised 11.15.2018



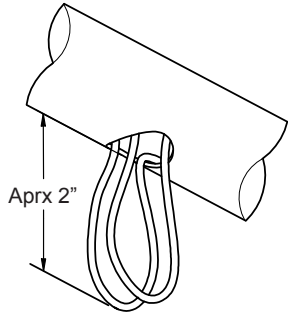
Use a 25mm annular cutter to bore hole.  
(Use 1" in aluminum.)



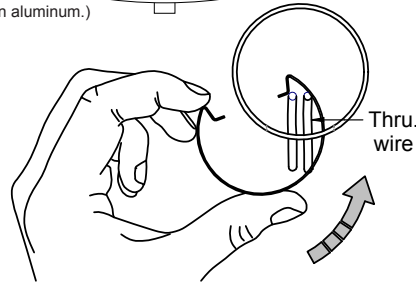
**1** Make sure drilled holes are deburred and excess swarf is removed from railing.



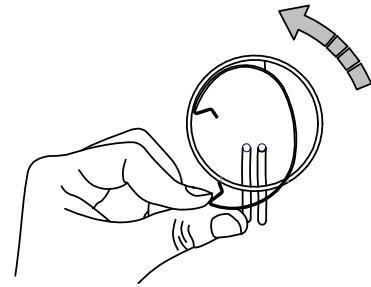
**2** Feed through appropriate wires (14ga - 18ga).



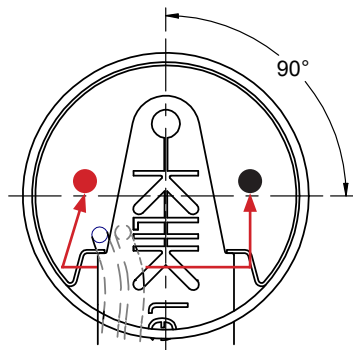
**3** Pull a loop of wire through hole.



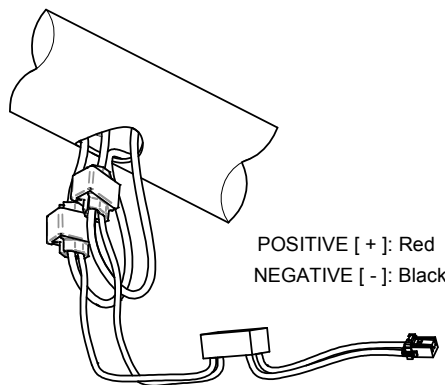
**4** Rotate retaining clips in as shown. Avoid tangling or severing through wire.



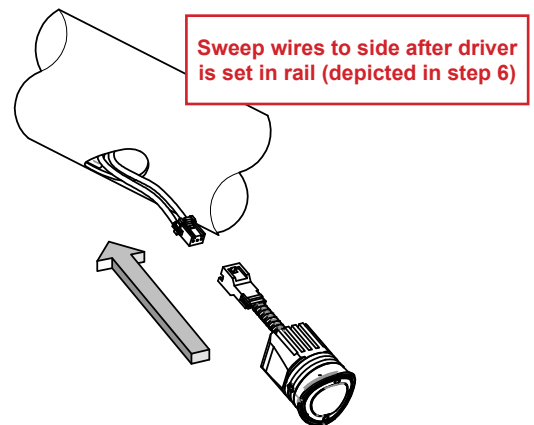
**5** Apply pressure as shown to deform clip into place in a circular motion. Avoid damaging the surface of tube and tangling or severing through wire.



**6** Fit clip into place until the clamping ends are equally centered over the hole. Use the tool to center the clip until equal pressure can be felt and inspect by eye.



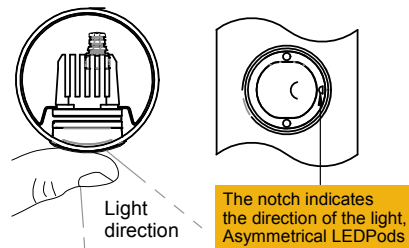
**7** Install Scotchlok connectors to the red and black wires. Connect the corresponding color wires of the driver to the Scotchloks and assure the clip is secured.



Sweep wires to side after driver is set in rail (depicted in step 6)

**8** CAREFULLY feed the Scotchloks to the left of the clip and the driver to the right with the driver connector hanging out. Ensure wires are clear from where the LEDPOD is to fit.

Proceed to connect the LEDPOD.



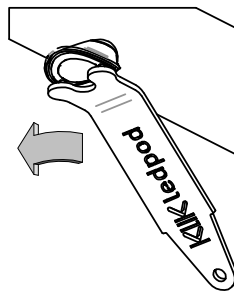
**9** Push LEDPOD in until it snaps into place and the outer surface is flush with the outer surface of the tube.

Prod the rim of the clear silicone IP Seal to provide a tighter fit.

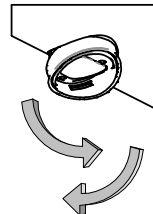
## LEDPOD Removal Steps

**1** Insert removal tool into the 2mm holes in the LEDPOD.

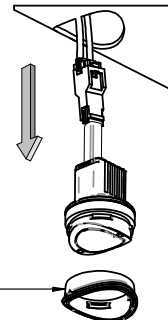
With firm pressure, rotate the LEDPod 90°.



**2** Carefully peel back the IP silicone seal one side at a time.



**3** Carefully remove the LEDPOD from the clip, ensuring not to damage or disconnect wires in the process.



Be sure to re-attach the silicone seal ready for reinsertion.